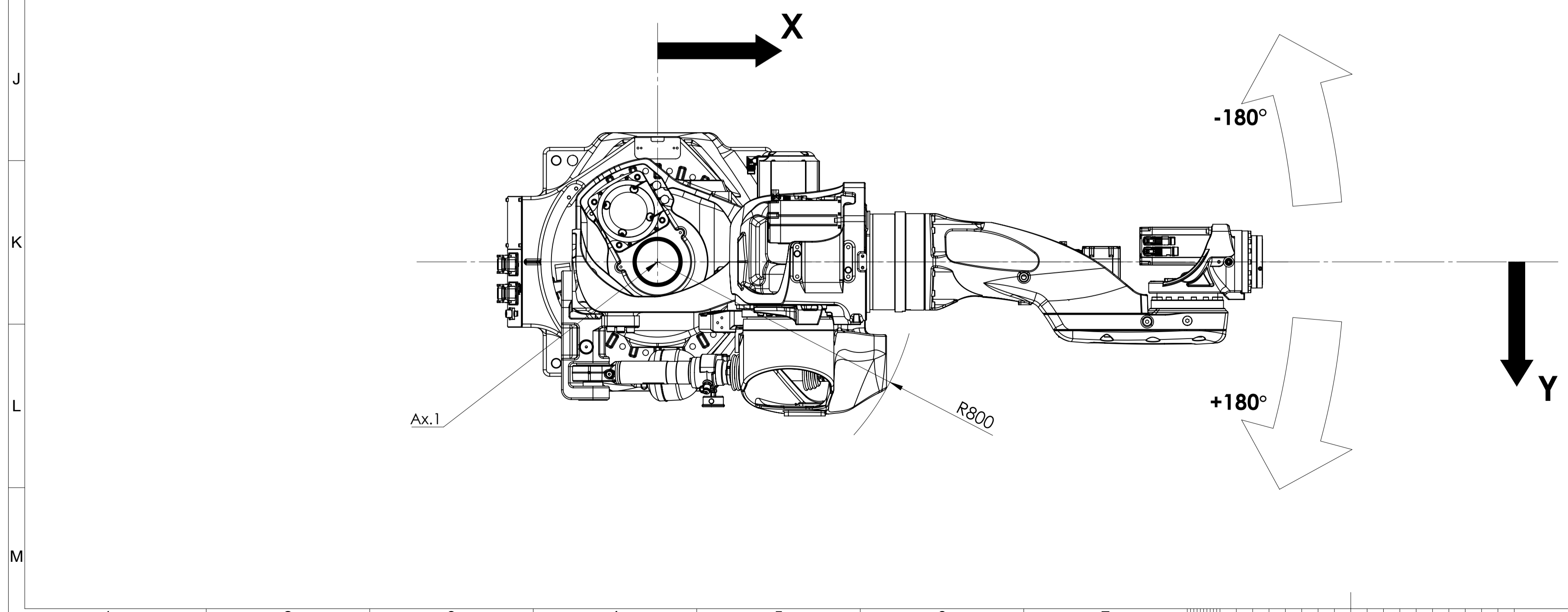


(\*) Default value, configurable up to +/-2700°

Joints in Calibration Position (Pos.9)					
Ax.1	Ax.2	Ax.3	Ax.4	Ax.5	Ax.6
0°	0°	-90°	0°	0°	0°
Coordinates X ; Z					
X	1620				
Z	2105				

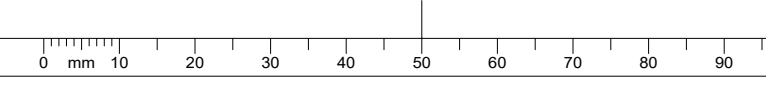
POS.	X [mm]	Z [mm]	AX.2 [deg]	AX.3 [deg]
1	651,85	283,26	55°	- 167°
2	651,85	39,79	76°	- 154,71°
4	2633,35	1331,84	76°	- 12,93°
3 MAX REACH	2670,53	1027,40	76°	- 27°
5	- 969,11	2625,25	- 36,50°	- 12,93°
6	- 1552,21	1849,96	- 77°	- 42°
7	596,91	1291,20	- 77°	- 167°

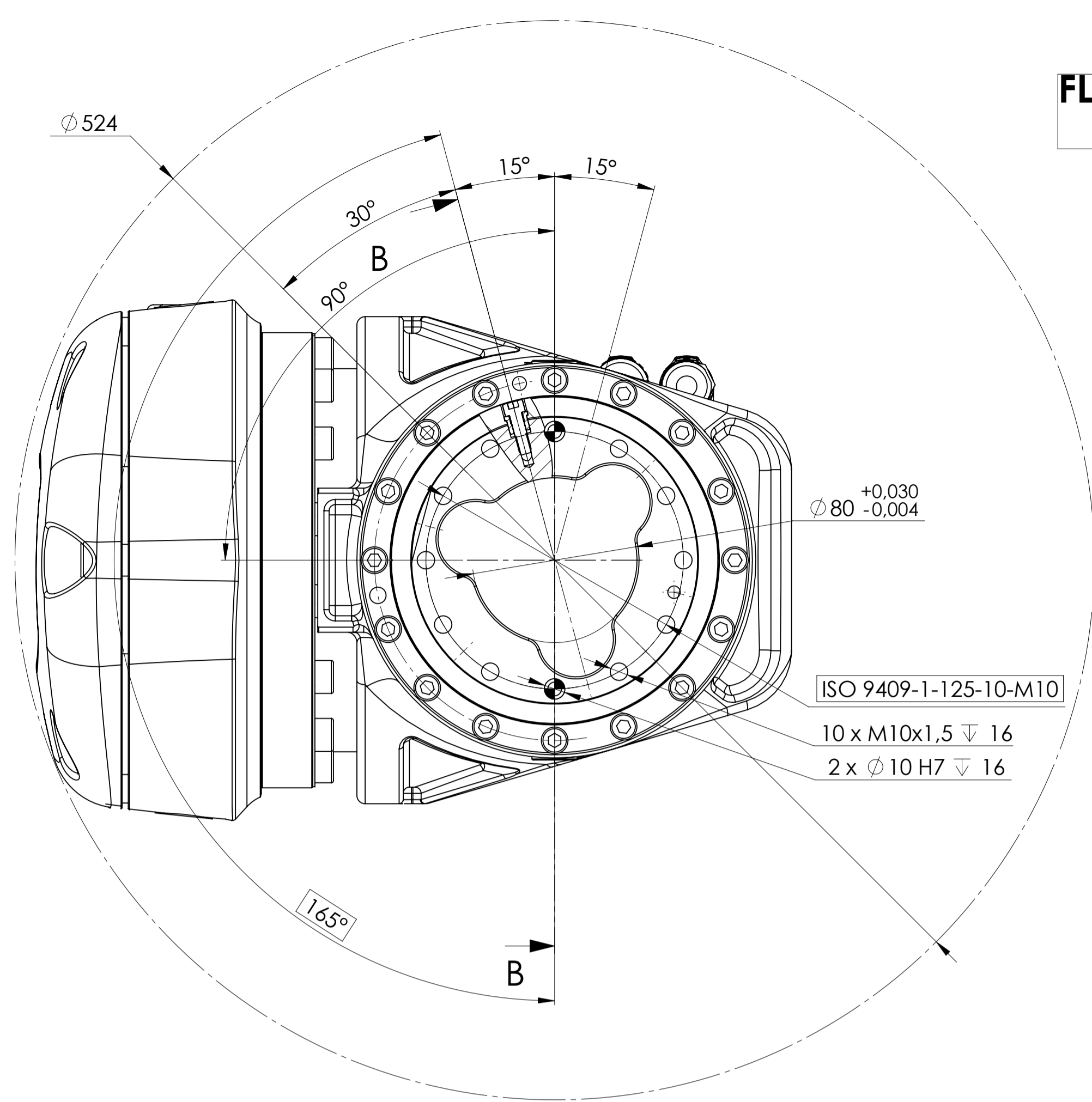


INDEX	DESCRIPTION	REVISIONS	AUTHOR	CHECKER	DATE
A.002	Updated Ax.4 calibration notch graphics	A.002	VELTRO		27/01/2022

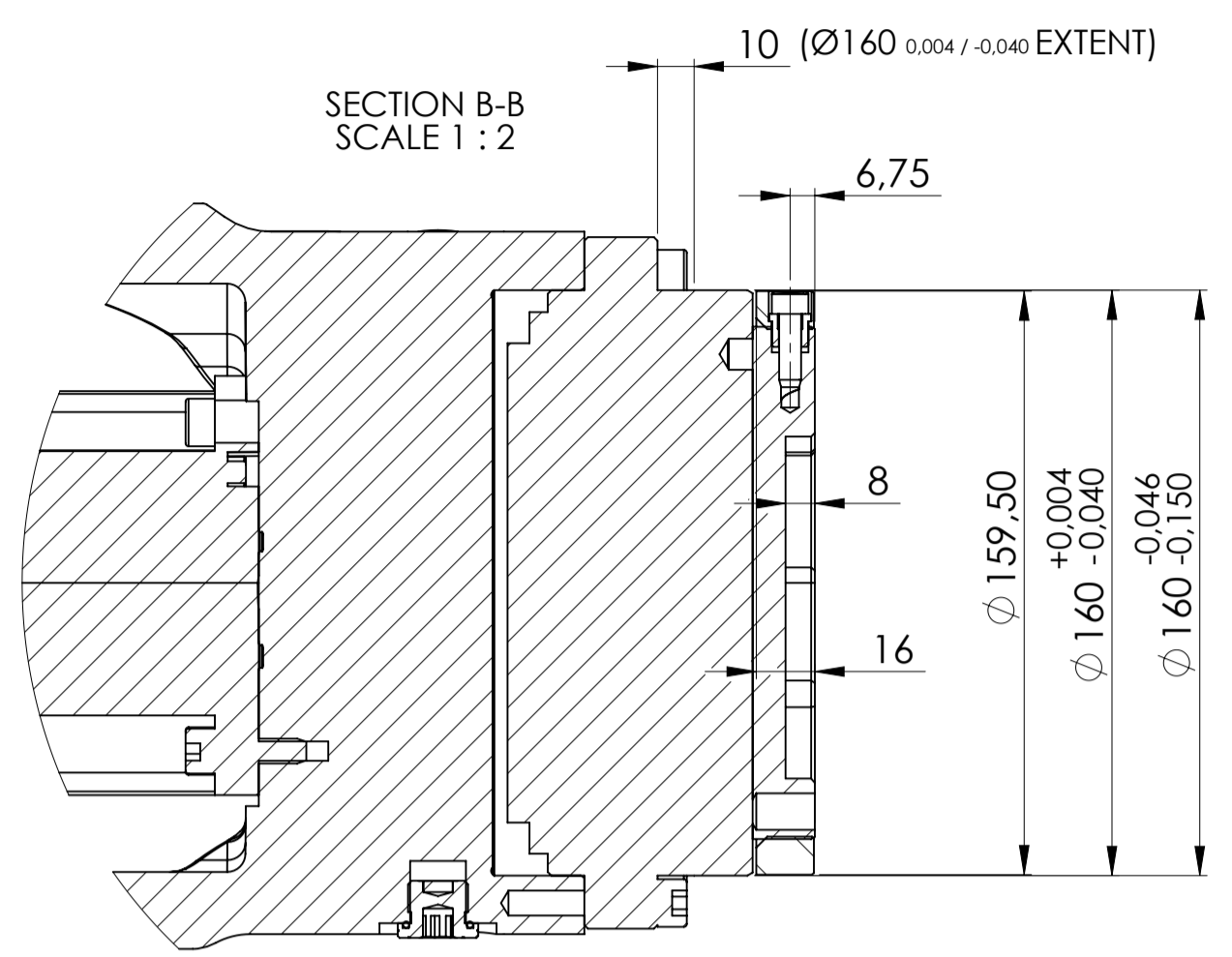
  

General surface texture	Material	Author	Creation date
√ Ra	Heat treatment	VELTRO	12/04/2021
Surface quality as per UNI ISO 1302 specification, where not differently specified	Hardness	Checker	Released date
Undimensioned edges	Surface treatment	CINGANO	
∠ ± 45°	Overall coarse dimensions	Scale	Sheet N.
All details must be free of burrs and sharp edges which may be detrimental to satisfactory assembly, safe handling, or function	Weight (Kg)	1:50	1/2
	0.00	Developed with CAD system software DO NOT MAKE MANUAL CHANGES	
	Casting model number	Geometric and position tolerances as per ISO 1101	
		Dimensions without specified tolerances must follow standard ISO 2768-mK	
		Safety has been given consideration in this design	
This drawing is the property of COMAU S.p.A. and must not be used or copied without their permission	Spare part code	Manufacturing specifications	
DESCRIPTION			
WORKING AREA			
N-220			
DRAWING NUMBER			
CR82453700-LWA-00			
Customer drawing number		Supplier drawing number	



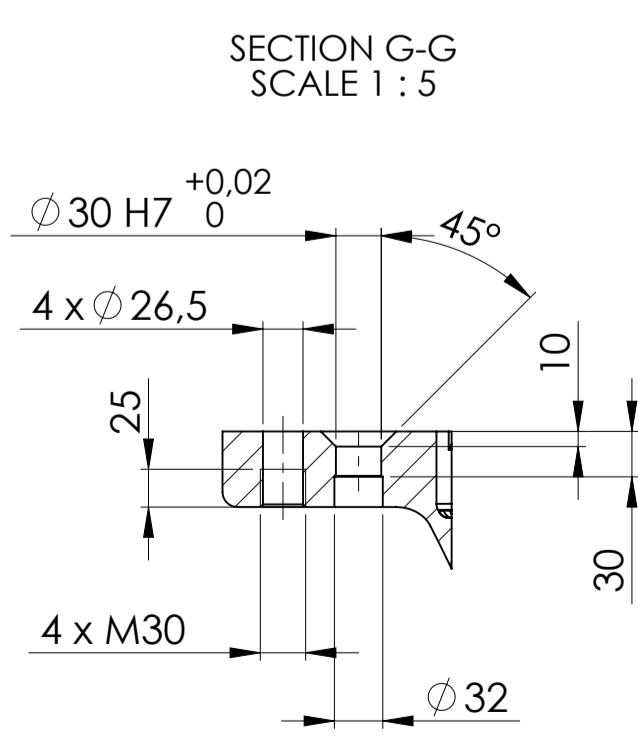
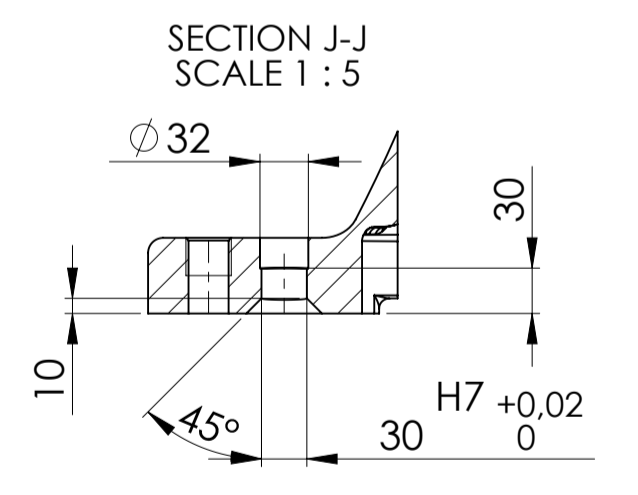
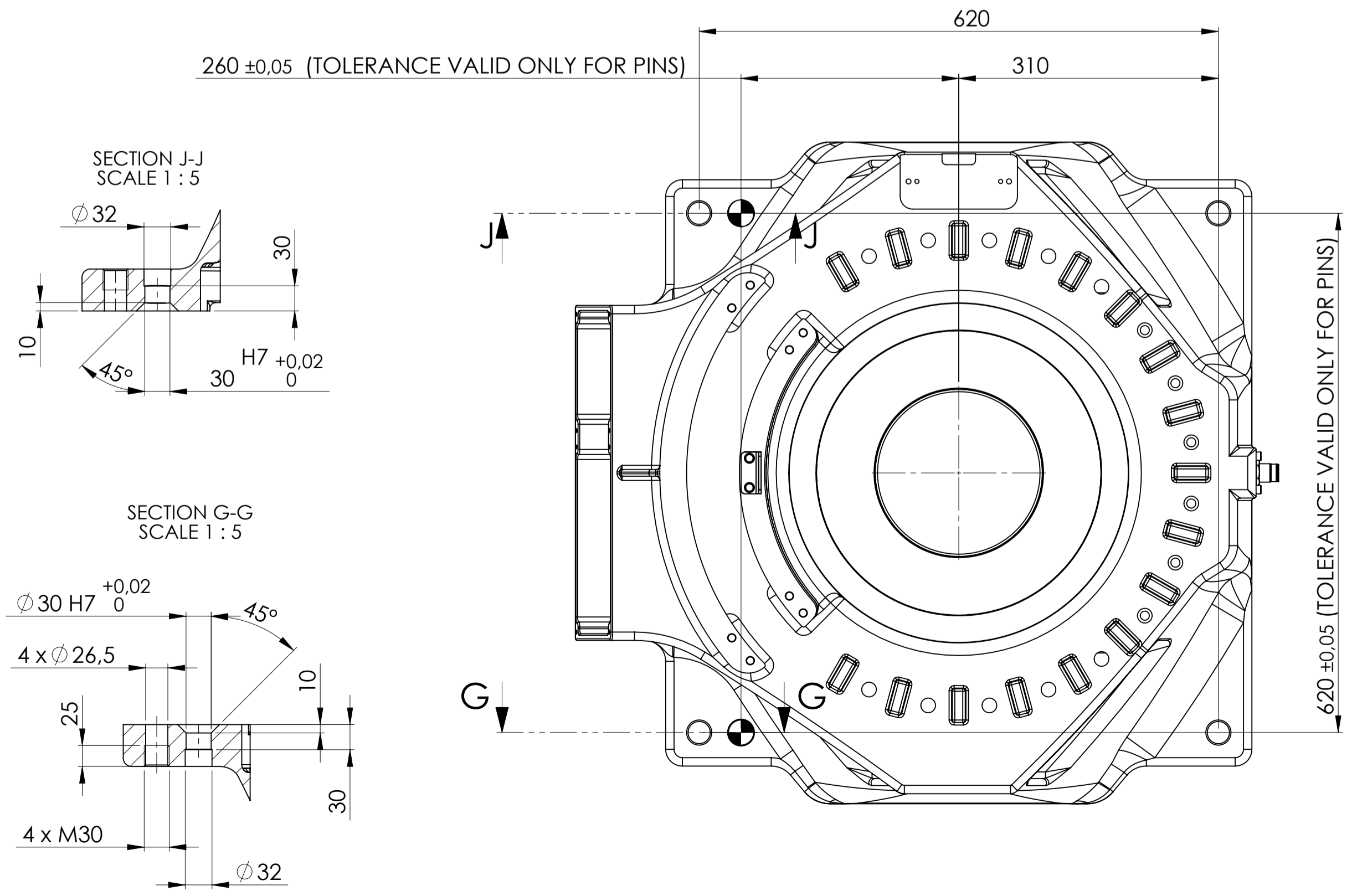


**FLANGE DETAILS**  
scale 1 : 2



ISO 9409-1-125-10-M10  
10 x M10x1,5  $\nabla$  16  
2 x  $\text{Ø} 10 \text{ H7 } \nabla$  16

**BASE DETAILS**  
scale 1 : 5



INDEX	DESCRIPTION	REVISION N.	AUTHOR	CHECKER	DATE
REVISIONS					
General surface texture	Material		Author	VELTRO	Creation date
$\sqrt{\text{Ra}}$	Heat treatment		Checker	CINGANO	12/04/2021
Surface quality as per UNI ISO 1302 specification, where not differently specified	Hardness		Scale	1:50	Released date
Undimensioned edges	Surface treatment		Overall coarse dimensions	Geometric and position tolerances as per ISO 1101	Sheet N. 2/2
All details must be free of burrs and sharp edges which may be detrimental to satisfactory assembly, safe handling, or function	Weight (Kg)		Casting model number	Safety has been given consideration in this design	
This drawing is the property of COMAU S.p.A. and must not be used or copied without their permission	Spare part code	Manufacturing specifications			
	N	-			
DESCRIPTION					
WORKING AREA					
DRAWING NUMBER					
CR82453700-LWA-00					
Customer drawing number					
Supplier drawing number					