



## The Culture of Automation

Designing advanced automation solutions means thinking about the industry in a new way, developing new scenarios, designing innovative products and creating ways to streamline production processes.

It requires more than technical competence; it requires a team of professionals whose vision is rooted in a culture of excellence. It also requires a combination of talent, passion and experience that unite to define new trends in automation.

Here at Comau our passion for our work reflects who we are.

## **Agile1500**

This is the first model within the Comau automated guided vehicles platform; it is based upon Comau's open automation design approach.

**Agile1500 rel.1** is now equipped with a long lasting lithium battery which makes automatic opportunity charging possible. The two laser scanners on the front and rear guarantee efficient and safe navigation.

This Comau AGV is capable of transporting up to 1.5 tons; it can be reconfigured with specific automatic and flexible equipment and is suitable for a wide range of industrial and logistical sectors.



#### **Features**

- High **performance** vehicle
- Best in class payload to size ratio
- Multipurpose applications can be implemented
  - Multiple navigation systems are possible

#### **Benefits**

- Complete reconfigurability protects
   ROI and reduces TCO
  - Full **compatibility** with other Kollmorgen-based AGV systems
  - Intuitive programming interface
  - Full connectivity and diagnostic:
    Factory 4.0 ready
  - Human-robot **collaborative** (safe)
  - Improved safety and ergonomics compared to traditional solutions
    - Simplified maintenance

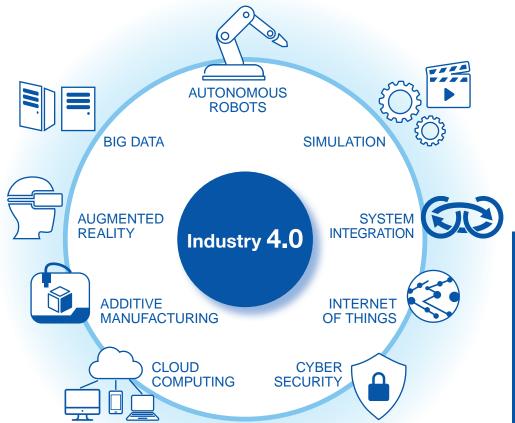
## **Welcome Industry 4.0**

**Industry 4.0** is an increasingly popular term identifying a platform that unifies information among participants in the entire value chain, from product inception to design, manufacturing, services and refurbishment. The end result is a system in which all processes are integrated and information is exchanged in real time.

AGVs form part of Comau's response to evolving market needs and are an important enablers within the Industry 4.0 paradigm. This fully **automated logistics technology** allows Comau to better support highly individualized and efficient production, while safeguarding profitability across the entire manufacturing line.

#### **FUTURE CHALLENGES**

- Volatile markets
- Increasing customization of production
- Complexity of product and production processes
- Short life-cycle of products



#### **FUTURE DEMAND**

- Growing demands for flexibility and reconfigurability
- Increasing customization of production
- Minimal use of resources
- Adaptive production systems



## Multi navigation technologies

**Agile1500** can be equipped for multiple navigation modes, in order to fit to different environments with the most compliant technology.

#### **Natural navigation**

Natural navigation uses measurements from the laser range sensor to **recognize natural landmarks** such as walls and other surfaces. This makes the production facility completely free of any reference installations including mirrors, reflectors, magnetic or colored elements.





**Reflector navigation** 

When environment is not static enough for natural navigation or there are few fixed natural landmarks, reflector navigation uses measurement from the laser range sensor to recognize reflective tapes sticked on walls and other surfaces.





**Laser Scanner and Reflective Tapes** 

### **Magnetic navigation (optional)**

**Agile1500** can work with magnetic spot navigation by detecting floor magnets, used where natural navigation can not work.





## **Technical specifications**

#### **SIZE AND WEIGHT**

External dimensions (LxWxH) [mm] 1564 x 713 x 330

Weight [kg] 280

#### **SPEED AND PERFORMANCE**

Maximum payload [kg] 1500

Maximum speed [m/s] 1.7 (natural/reflector) - 1.2 (magnetic) - 1.0 (backward motion)

Maximun towing force [N] 2100\*

Maximun grade [%]

Operating environment Indoor

#### **Battery and power system**

Battery type Lithium

Battery characteristics [V] - [Ah] 25.6 - 138 \*\*

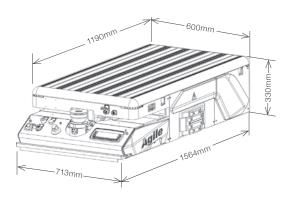
#### **IMPLEMENTS INTERFACING AND COMMUNICATION**

Power supply 24 Vdc Power, 24 Vdc Auxiliary (+/-10%)

Communication CANopen fieldbus

(\*) friction 0.5 / 350 kg on vehicle plate

(\*\*) 110 Ah available for user



## **Options**



- Multi navigation: the vehicle basic configuration includes the natural navigation and reflector navigation. The multi navigation and additional options can be included on demand.
- Lithium batteries: are the best choice in case of big fleet (>10 vehicles) and multiple shifts applications.



• Recharging time: 4-5 times shorter than lead

- Opportunity charging allowed
- Lifecycle: up to 2000 cycles



- Manual charging-battery charger: the battery charger can be plugged either to the vehicle or to the additional battery pack.
- Automatic charging + docking station: is composed of a battery charger, a docking station and contact plates on the vehicle side. These make it possible for the vehicle to autonomously approach the docking station and go to charge when the battery level is low.





- Additional battery pack + battery adapter: the additional battery pack is a useful option in case the charging strategy will be the battery swap. The battery adapter is a connector to directly plug batteries and charger.
- Battery trolley: this makes it easier to drag the battery pack and to replace it in the vehicle this option is highly recommended.





- Manual control device MCD8 HS: to make the vehicle move manually. It is similar to a robot teach pendant but one single device could be used for multiple vehicles. It also has the dead man functionality.
- Vehicle lifting bars: through the lifting bars it is possible to lift the vehicle from the floor to do maintenance.





 Sick programming cable for laser scanner: since the laser scanner on board is programmable, a programming cable may be needed.

## **Software**

#### **System Manager**

It controls the whole AGV system, handles transport orders, allocates vehicles, and selects routes for the different transport assignments. Transport orders are generated through digital I/O or via operator interface (CWay), or are received from a host system (ERP, MES, WMS, etc).



#### **CWay**

CWay is the operating interface for the AGV system. It provides an easy way of ensuring that the system works as intended. Order parameters can be modified, and orders can be started or cancelled. CWay is available with multilanguage support and an AGV simulator interface.

#### **Hardware**

#### **Vehicle Controller**

It is the heart of the vehicle and supports reliable 24/7 operation.

It can provide a flexible communication solution through CAN/CANopen, Ethernet, RS232/422/485, WLAN and IO. The software functions supervise everything from navigation of the vehicle to communication with the AGV system controller and interfacing sensors and actuators.



## **Safety**

#### **Laser Scanner**

Two laser range sensors (1 front and 1 rear) are in charge of detecting any obstacles approaching the AGV. They can adjust the depth of their sight according to the vehicle speed. As a result, it can react properly by decelerating or arresting the AGV's motion before a collision can occur.



#### Safe PLC

The logic of all the safety features is managed by the Safe PLC, which is connected to the Laser Scanner, Safe Speed Module, safety relays and to the vehicle controller.



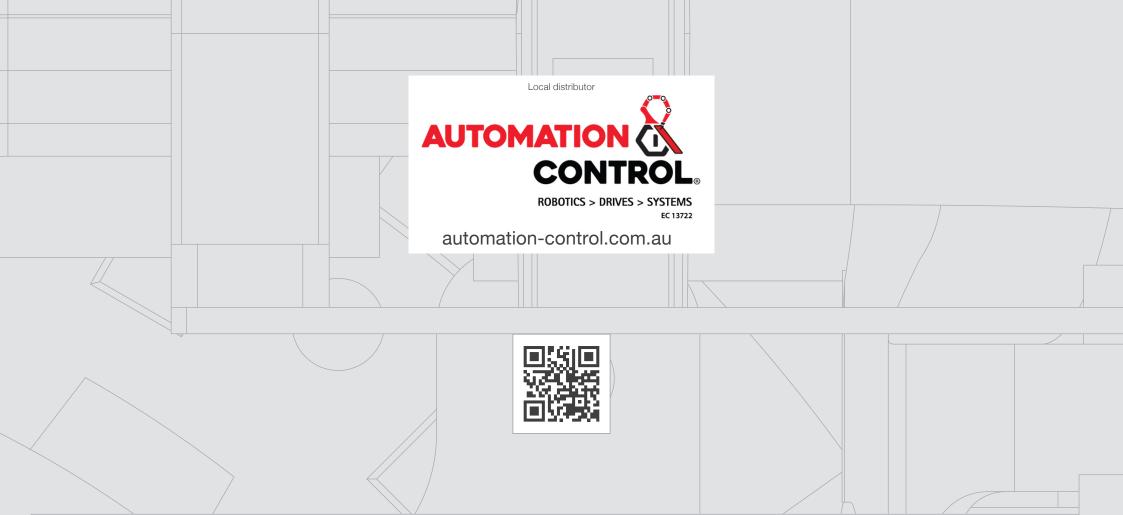
#### **Safe Speed Module**

This safety device is in charge of monitoring the speeds and the decelerations commanded by the vehicle controller in order to guarantee the safe behavior of the AGV.



# Agile1500: product for your logistic experience





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